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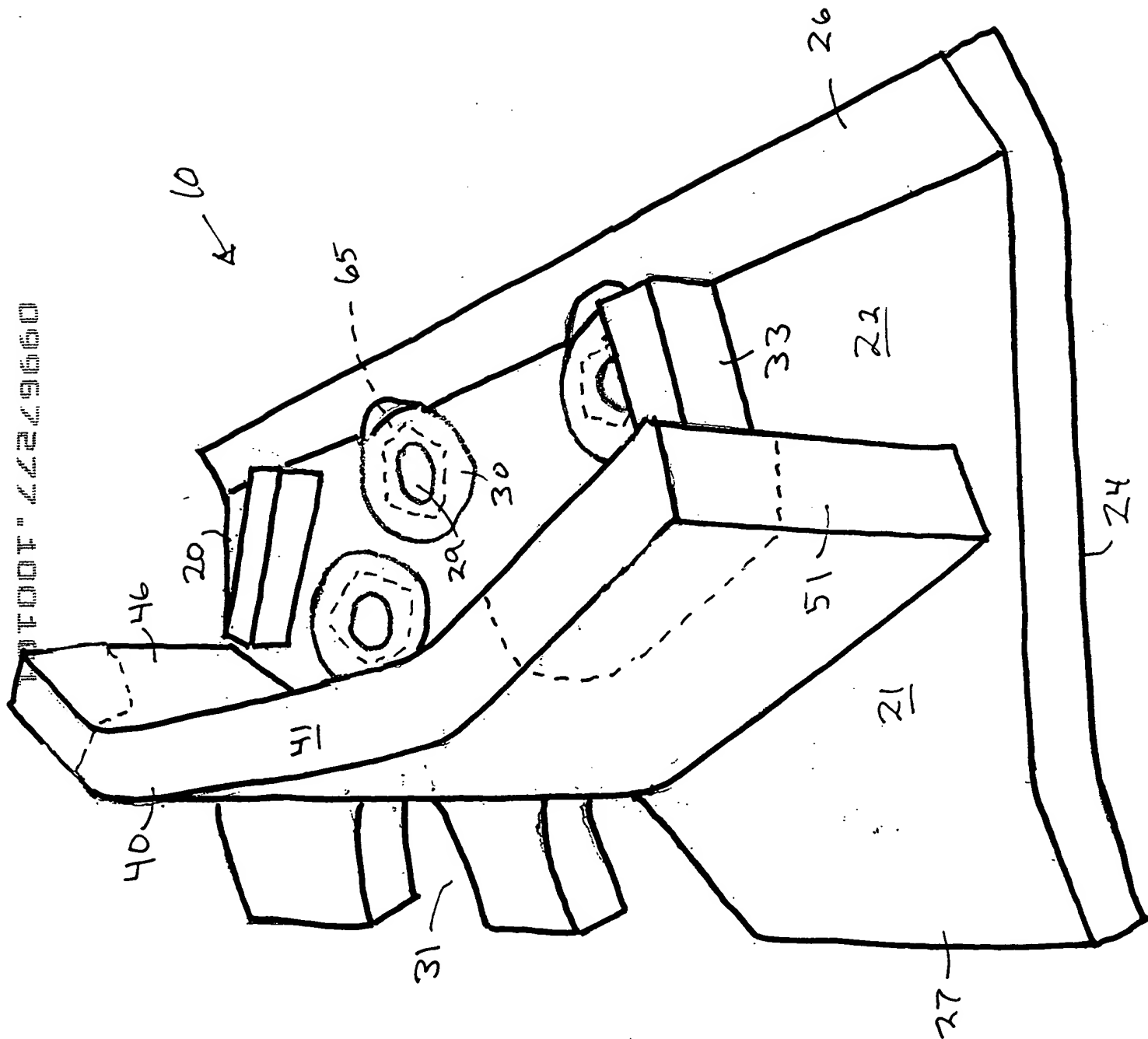
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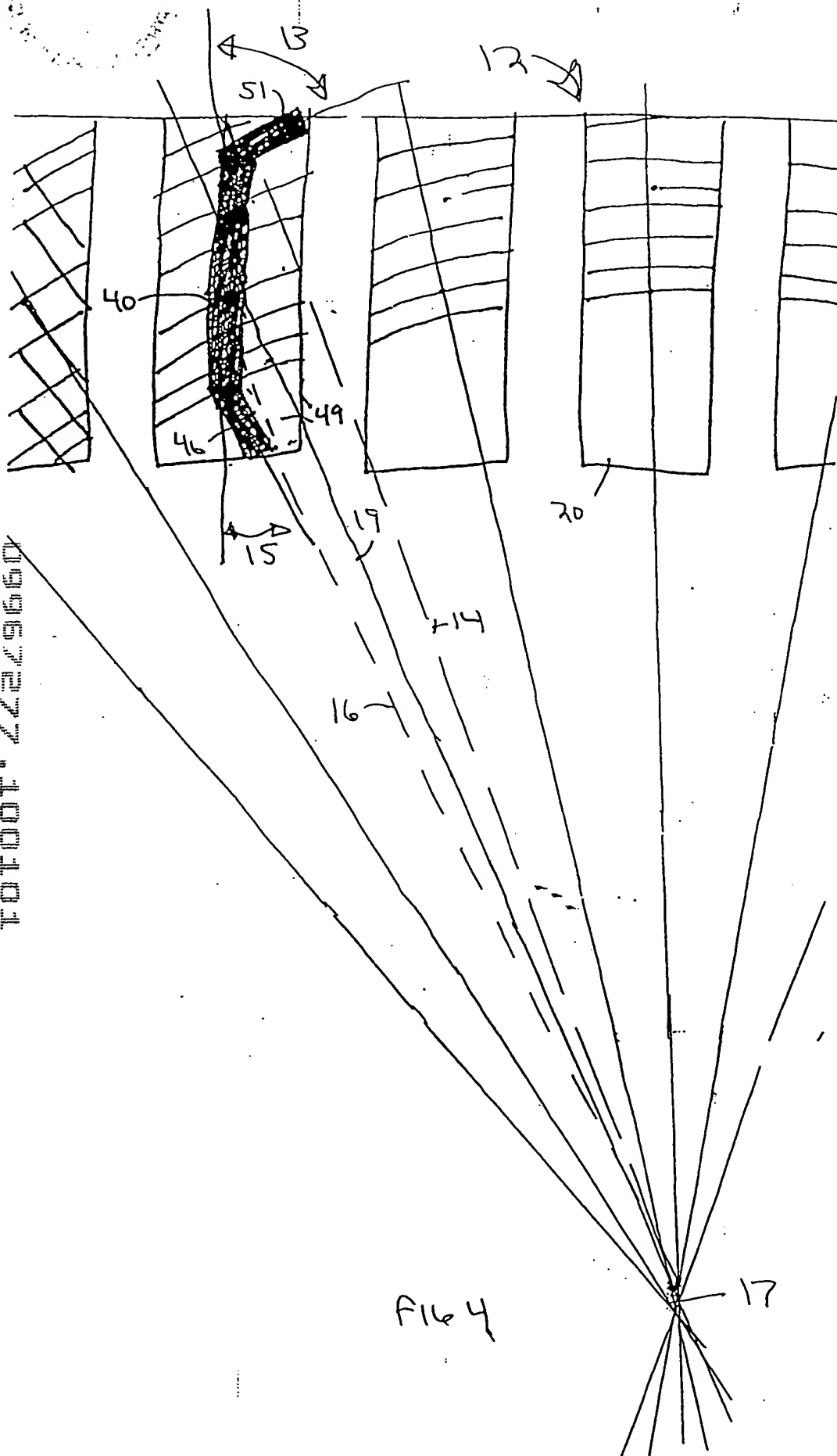


Fig 4

09067277-100101

80

ASERTAIN PHODICTED DUTY CYCLES

50% STW
30% CWIVE
20% UKE

81

QUANTIFY

82

DIFFERENTIATE

RIGHT/LEFT C
OPERATOR PR

83

SELECT ANGLES/SHAPE

84

UTURE

FIG 5

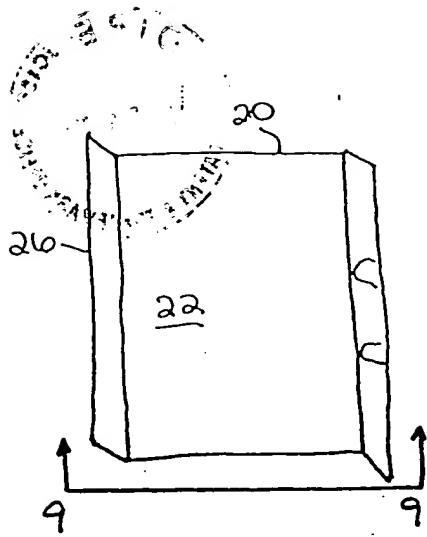


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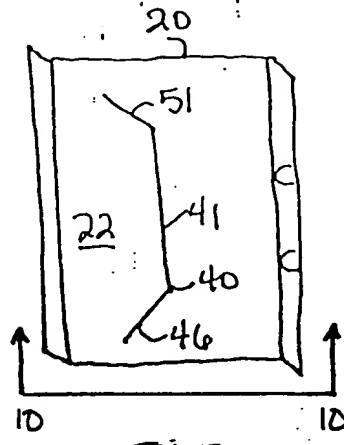


Fig 7

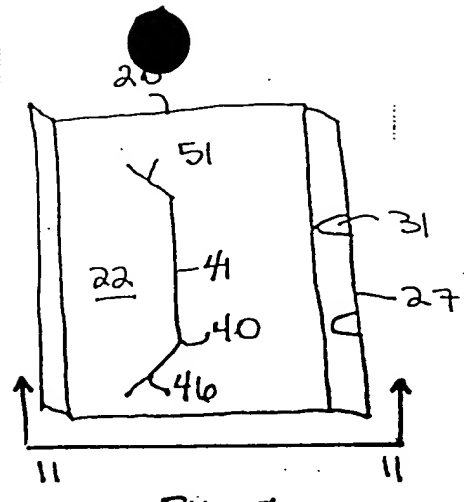


Fig 8

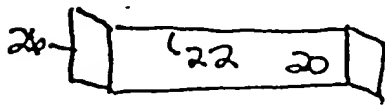


Fig 9

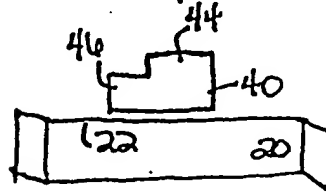


Fig 10

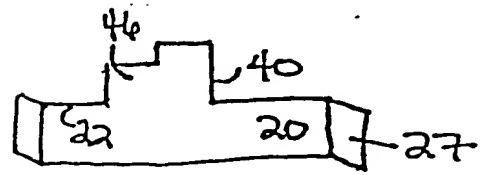


Fig 11

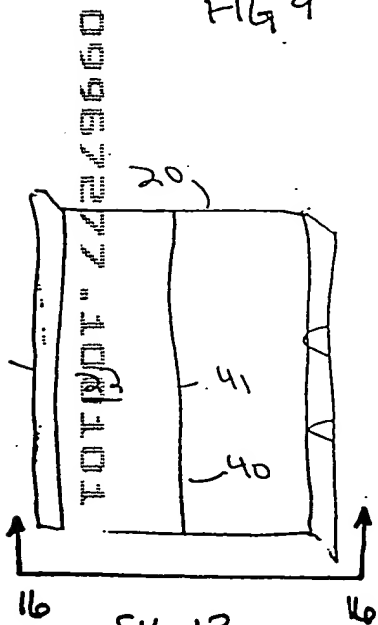


Fig 13

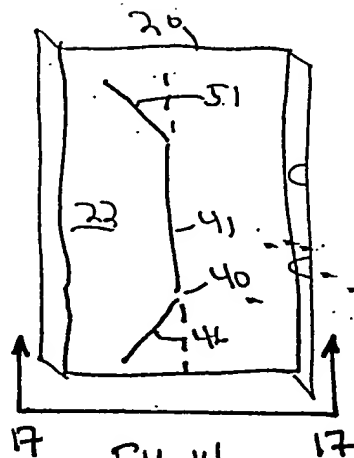


Fig 14

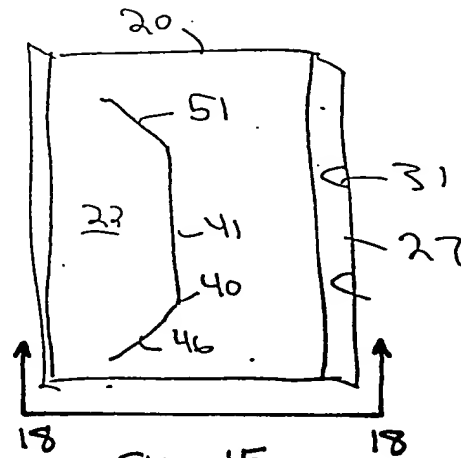


Fig 15

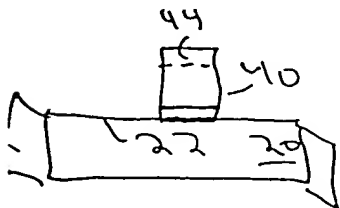


Fig 16

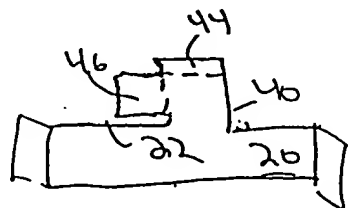


Fig 17

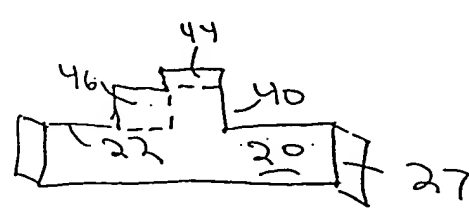


Fig 18



2 THERE SHOE: SEPARATE PAD & BAR



201

FORM BENDS IN BAR



202

TREAT BAR AND PAD SEPARATELY



203

WELD BAR TO PAD



204

ATTACH DRIVE LINK TO PAD

FIG 12

09067277-100101



INTEGRAL

SHOE WITH PAD AND BAR

101

SHEAR END OF BAR FROM PAD

102

FORM BEDD AT SHEARED EN

103

WELD SHEARED BENT END TO PAD

104

TREAT SHOE

105

ATTACH DRIVE LINK TO PAD

FIG 19

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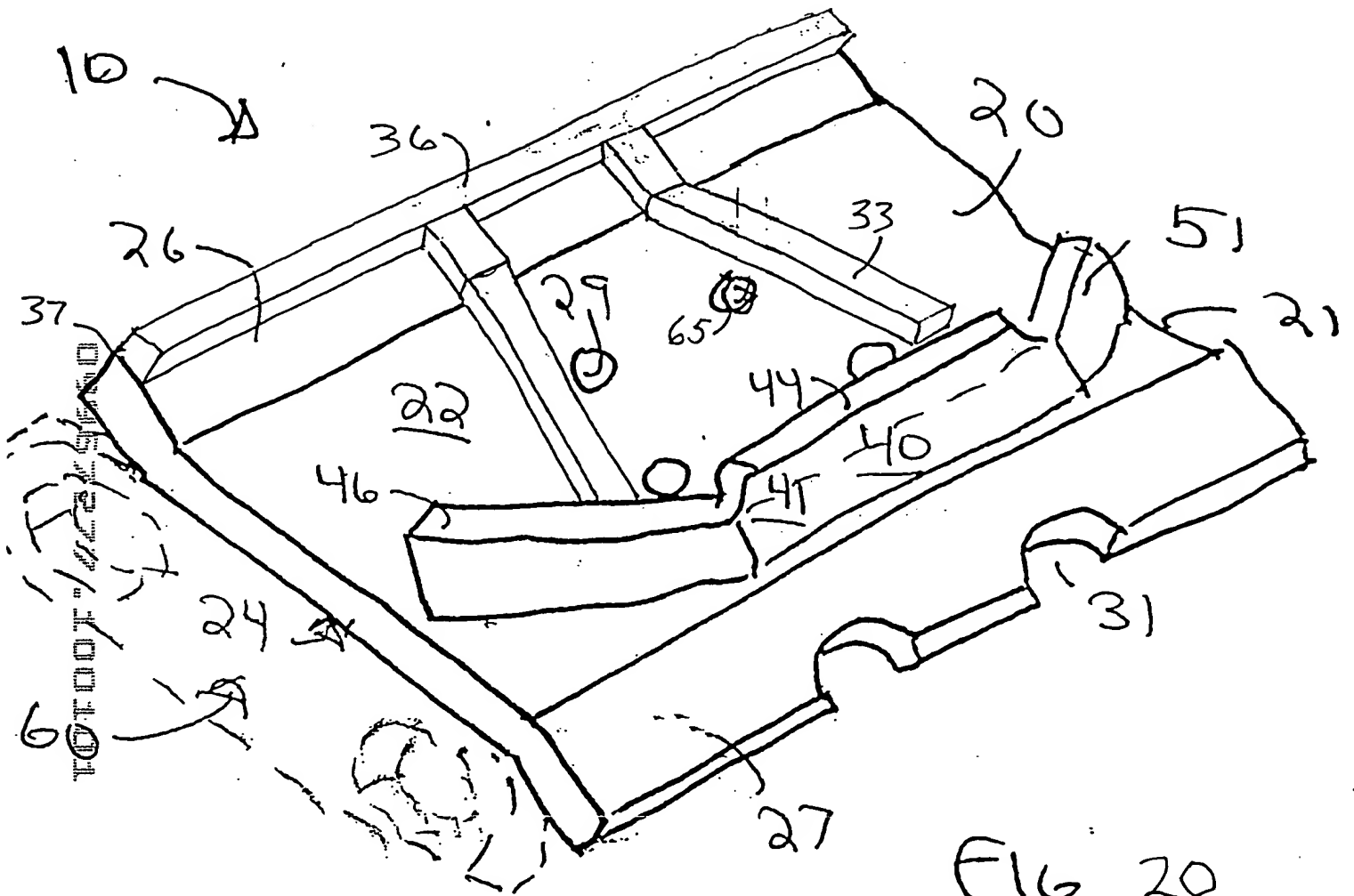
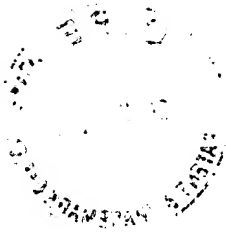


FIG 20